

## THE NEW VE- / VSE RANGE

Pure Power, perfect price

- › **320 - 680 l/min**
- › **225 / 330 / 420 bar**
  
- › FULFILLS THE REQUIREMENT FOR LARGE QUANTITIES OF BREATHING AIR
- › OPEN OR SUPER SILENT
- › EASY OPERATION
- › BREATHING AIR ACC. TO DIN EN 12021



**Our new POSEIDON EDITION stands for an excellent price/performance ratio at very high quality. This product range has been developed for uncomplicated operation combining proven core components from BAUER with a simple and robust chassis.**

The VE range excels through its excellent capacity rates of up to 680 l/min. The effective noise reduction of the super silent version allows its use in noise-sensitive environments.



## The convincing features

### AUTOMATIC OPERATION

Highest operational safety is achieved by equipping the units with a robust and easy-to-use control in combination with an automatic condensate drain.

- › An automatic start/stop device controls the independent switching-on /-off of the compressor.
- › For maximum convenience, condensate from all interstage separators and the final separator is automatically removed by the automatic condensate drain during operation as well as during switching on and off the compressor unit.
- › An indicator lamp signals low oil pressure and warns immediately should the compressor block rotate in the wrong direction.
- › Hour counter for reading off the pending maintenance and service intervals.

### ROBUST COMPRESSOR BLOCK

Maximum efficiency due to heavy duty compressor blocks meant for continuous operation.

- › Low thermal load on the 4-and 5-stage compressors guarantees maximum life time of the unit, even under the harshest ambient conditions.
- › Tempered cylinders with special plateau honing as well as wear & tear-free high-tech polymer piston rings in the final stage minimize oil consumption and wear off.
- › Robust low pressure oil pump with oil filter for extended life time and oil change intervals.
- › Indestructible industrial roller bearings suitable for continuous operation during 30,000 operating hours and more.
- › Corrosion resistant intermediate and final coolers made of stainless steel.

### NOISE REDUCTION (optional)

For use in particularly noise-sensitive environments.

- › Super silent operation with less than 70 dB(A)\* due to high absorbent special insulation materials in and efficient noise reducing construction of the "super silent" cabinet.

\* ( +/- 2 dB(A), measured at the distance of 1 meter )



PE VE 500 in open unit construction



4-stage high pressure compressor block K150



Noise reducing construction with high absorbent insulation



P-Filter system with SECURUS filter monitoring

## PURE BREATHING AIR THROUGH THE BAUER P-SYSTEM

For a reliable supply with breathing air, with higher purity than required by the strict breathing air standards DIN EN 12021.

- › Our genuine cartridges safely remove humidity and pollutants from the compressed air.
- › The filter housings made of special alloys are designed for pressures up to 500 bar and for thousands of load cycles. Fastidious all-embracing production monitoring from the raw material up to the finished vessel guarantees highest safety.

## SECURUS PROVIDES SAFETY (OPTIONAL)

The patented filter monitoring system continuously controls the saturation of the filter cartridge.

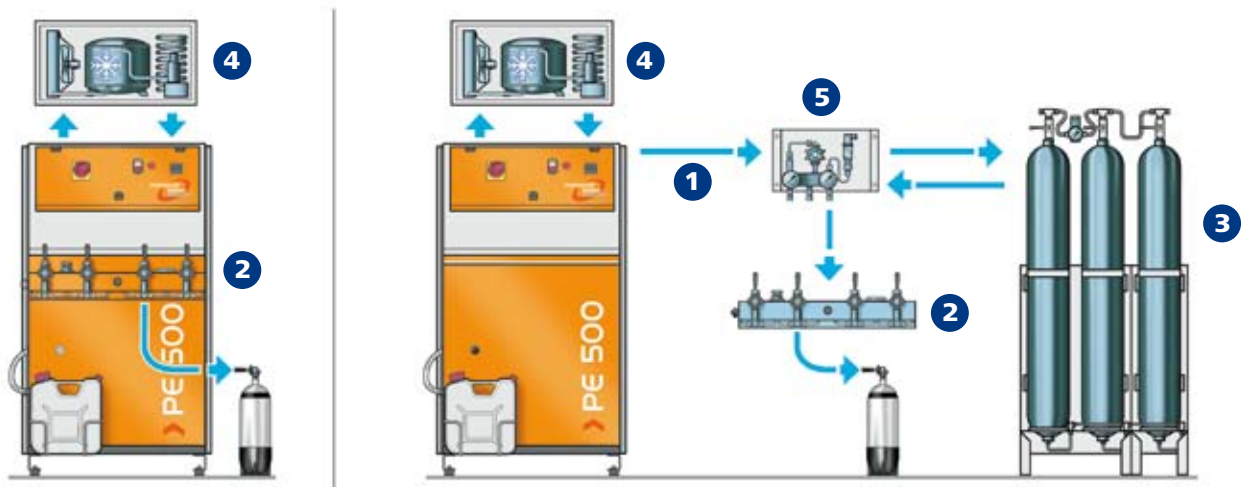
- › Automatic shut-down of the unit after warning for upcoming filter saturation, guarantees compliance with the directives of the EN 12021 breathing air standard.
- › SECURUS assures economical plant operation: Thanks to a sophisticated sensor technique, the filter cartridge can be used until its complete saturation.
- › In contradiction to others, the integrated monitoring sensor does not have to be calibrated. This provides safety in continuous operation and saves costs.

## Equipment variants

OPTIONS	225/330 bar range			420 bar range		
<b>Model</b>	PE 320	PE 500	PE 680	PE 320	PE 500	PE 600
<b>Noise level</b>						
Noise reduction	○	○	○	○	○	○
<b>Automation options</b>						
Compressor control	●	●	●	●	●	●
START/STOP	●	●	●	●	●	●
Automatic condensate drain	●	●	●	●	●	●
<b>Air preparation options</b>						
Purification system P 41	●	●		●	●	
Purification system P 61			●			●
SECURUS	○	○	○	○	○	○
<b>Air distribution options</b>						
Filling panel with hose connections	○	○	○	○	○	○
Filling panel with direct connections	○	○	○	○	○	○
225 and 330 bar (simultaneous)	○	○	○	○	○	○

● standard scope of supply | ○ optional

## Features and options at a glance



- 1** Connection for external filling panel(s) and storage bank(s).
- 2** Filling panel(s) for mounting on the compressor or for external mounting.  
Available as 200 bar or 300 bar version or with pressure reducer 200 bar + 300 bar (optional).
- 3** Storage bank(s).
- 4** AIR-KOOL refrigeration dryer for increased filter cartridge life time
- 5** Automatic selector unit for quick automatic filling from an intermediate buffer.

## Technical data

Model	Number of stages	F.A.D l/min <sup>1)</sup>	R.P.M min <sup>-1</sup>	Filling rate min <sup>1)</sup>	Drive		Purification system P-Range	Dimensions (app. cm)			Weight net. app. kg
					kW	HP		L	W	H	
<b>200 / 300 bar version</b>											
PE 320-VE silent	4	320	1450	0,63	7,5	10	P41	148	83	152	400
PE 500-VE silent	4	500	1170	0,40	11	15	P41				455
PE-680-VE silent	4	680	1400	0,29	15	20	P61				455
PE 320-VE	4	320	1450	0,63	7,5	10	P41	114	83	152	305
PE 500-VE	4	500	1170	0,40	11	15	P41				345
PE-680-VE	4	680	1400	0,29	15	20	P61				360
<b>420 bar version</b>											
PE 320-VE 420 silent	4	320	1450	0,63	7,5	10	P41	148	83	152	395
PE 500-VE 420 silent	4	500	1170	0,40	11	15	P41				450
PE-600-VE 420 silent	5	600	1320	0,33	15	20	P61				460
PE 320-VE-420	4	320	1450	0,63	7,5	10	P41	114	83	152	305
PE 500-VE-420	4	500	1170	0,40	11	15	P41				355
PE-600-VE-420	5	600	1320	0,33	15	20	P61				370

1) Cylinder filling from 0 to 200bar  
Filling rate for 1l cylinder capacity from 0 to 200 bar